

NPIC/TSSG/DED-1540-69  
20 March 1969

MEMORANDUM FOR: Engineering Support Division - TSSG/ESD

ATTENTION: [REDACTED]

SUBJECT: Request for Support

1. In order to pursue the in-house light table development under Project No. 02278, a limited number of specially machined parts will be required. The development technique being employed dictates that each of these parts be manufactured as needed, rather than all at one time.

2. It is requested, in the interest of economy, that the DED technical monitor for this project, [REDACTED] be authorized to schedule the limited machining required, direct with the Chief, Equipment Performance Branch. Such a procedure should cause a minimum of interference with established routine and expedite the production of the parts.

3. At various times during this project, assembly of the specially machined parts with off-the-shelf procured items will be necessary, e.g., assembly of simple gear trains. The machining required at those times will be limited to occasional drilling of gear hubs and shafts for subsequent pinning. It is noted that such machining is usually a nuisance in a commercial production shop, therefore very expensive.

4. Since these latter machining operations are within the capability of the DED technical monitor, it is requested that he be allowed to perform the assembly operation in the small shop located in the Test and Evaluation Branch space. Use of this shop will be on a not-to-interfere-with-normal-routine basis.

[REDACTED]  
Chief, Development & Engineering Division, TSSG

Distribution:

Original - Addressee

1 - NPIC/TSSG/DED

2 - NPIC/TSSG/DED/R&DBr-I

NPIC/TSSG/DED/R&DBr-I [REDACTED]

(20 Mar 69) (02278)